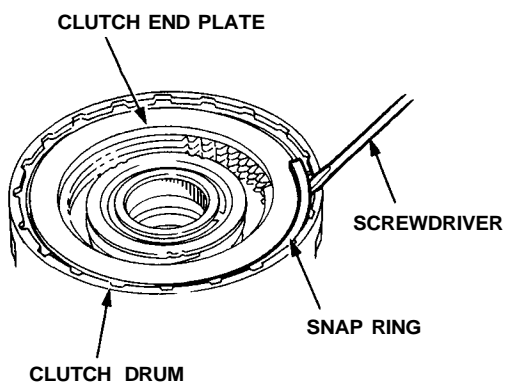




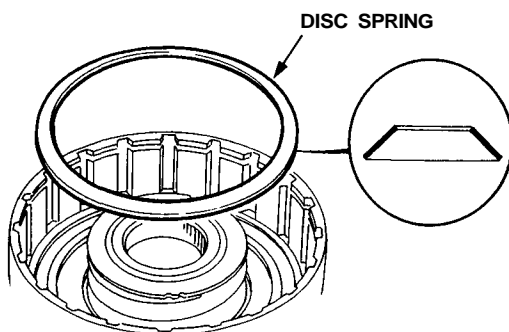
Disassembly

1. Remove the snap ring, then remove the clutch end plate, clutch discs and plates.

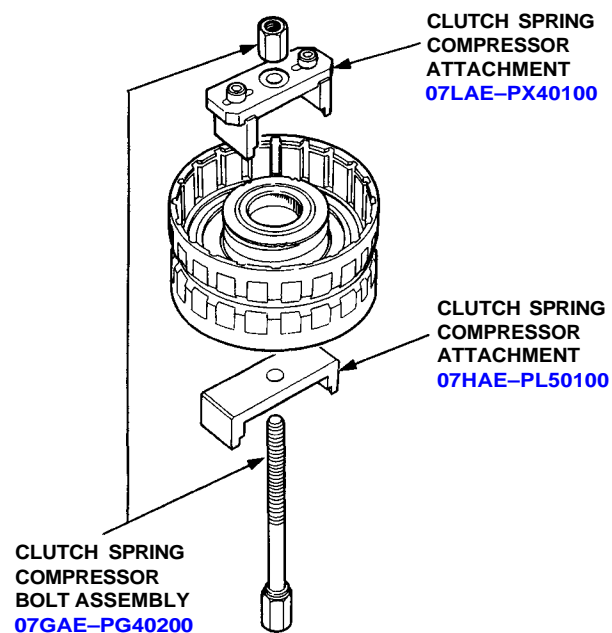
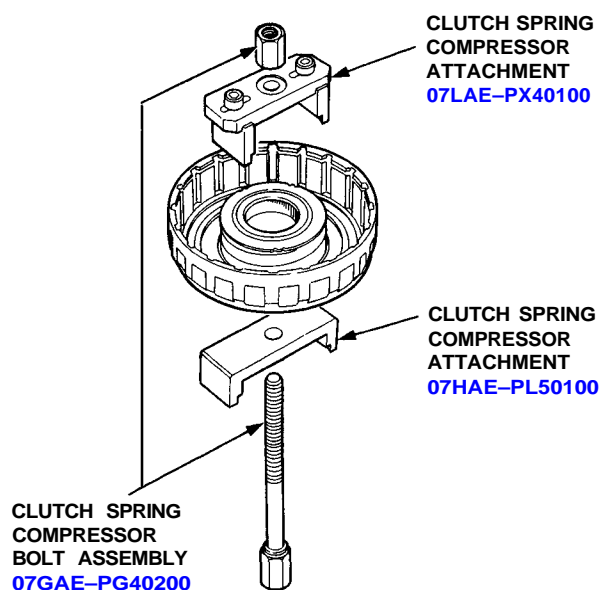


2. Remove the disc spring.

NOTE: For 2nd, 3rd, 4th and 1st-hold clutches



3. Install the special tools as shown.

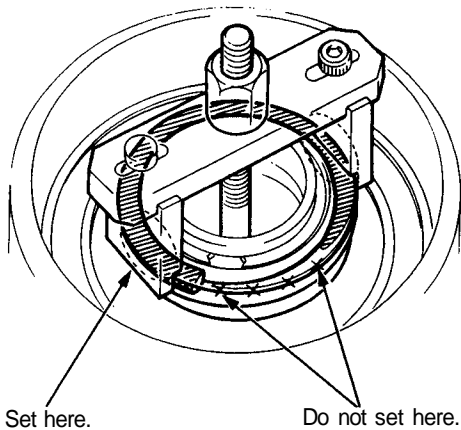


(cont'd)

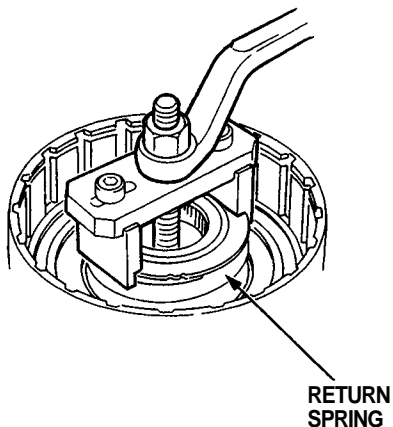
Clutch

Disassembly (cont'd)

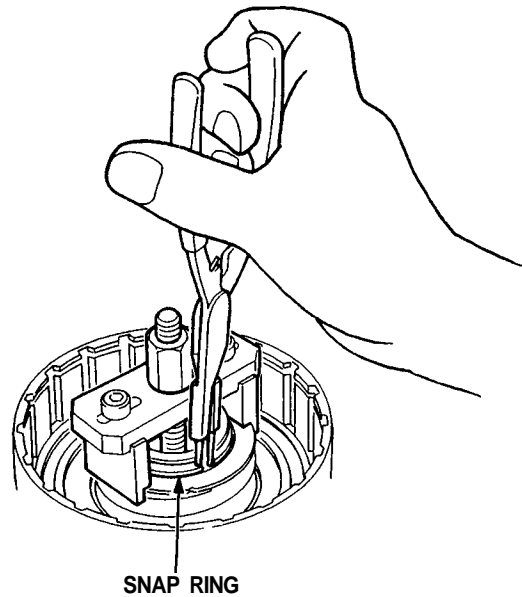
CAUTION: If either end of the clutch spring compressor attachment is set over an area of the spring retainer which is unsupported by the return spring, the spring retainer may be damaged.



4. Compress the return spring.



5. Remove the snap ring. Then remove the special tools, spring retainer and return spring.



6. Wrap a shop towel around the clutch drum and apply air pressure to the oil passage to remove the piston. Place a finger tip on the other end while applying air pressure.

